

# STERLINGMACHINERY.COM

9310 Garvey Ave. South El Monte CA 91733

2000 Machines In Stock Under Power

**"YOUR ONE STOP SHOP"**

For Your Inspection or Video  
FINANCING • AUCTIONS • APPRAISALS

## **BENDERS, PIPE, TUBE/BAR, CNC**

**3" Pines** Horizontal Hydraulic Tube Bender, Mdl. #2, Digital Programmable Dial A Bend Control, Degree of Bend, Tooling (1994) #9815

**4.5" CONRAC** Hydraulic Tube Bender, Mdl. Digicon 255-SX, Digital Programmable Ctrl., Hyd. Mandrel Extractor, Dual Pressure Die Slide Boosters, Overarm Support(1983) #9622

## **BORING MILLS, HORIZONTAL, TABLE TYPE**

**3.94" NOMURA**, Mdl. B- 100 LP, Quality 800, 3 Axis Digital Readout System, Pendant Control, Power Draw Bar, Spindle Tooling, Out Board Supports #9107

**4.92" UNION** Horizontal Boring Machine (Table Type), Mdl. BFT- 125- 3, Power Rotary Table (Built-In), Kennametal Morse Taper To Standard #50 Quick, Facing Head, 3 Axis DRO#9833



## **BRAKES, PRESS HYDRAULIC (TONS)**

**120 Ton x 10' ALLSTEEL**, Mdl. 120-10, FOPBG W/Ind., Curtains, Tonnage Valve #9513

**140 Ton x 10' WYSONG**, Mdl. MTH-140-120, Dual Palm Ctrl., Tonnage Ctrl. (1995) #9356

**150 Ton x 14' PACIFIC** (38" Deep Throat), Mdl. K - 150 - 14, 12' 4.5" Between Housings, Micro Switch Stroke Depth Control #8363

**165 Ton x 14' PACIFIC**, Mdl. J165-14, Fine Tilt Adj., Auto Leveling, 12'6" BH #9157

**200 Ton x 12' PACIFIC** hyd, mdl 200-12, elec ft. pedal #9192 **ONLY \$14,500**

**230 Ton x 14' NIAGARA**, Mdl. HBM-230-12-14, Hurco 2 Axis, Bed & Ram Drilled & Machined For Flanges(1990) #8932

**350 Ton x 8' PACIFIC**, Mdl. J350- 8, Automatic Ram Leveling & Tilt Control, Tonnage Control valve, NO PIT REQUIRED!! Only 677 Hours (1991) #9817

**350 Ton x 12' NIAGARA**, Mdl. HD350-10-12, Niagara CNC Ctrl., Top & Bottom Flanges (10' x 20')(1983) #6604

## **BRAKES, PRESS MECHANICAL (TONS)**

**10 Ga. x 10' Chicago** Power Box & Pan Brake, Mdl. 69 PB, Air Clamping, Brake Motor, Push Button Controls, Surge Air Tank#9832

**50 Ton x 8' MILLWAUKEE**, blowout .....\$5,750

**75 Ton x 10' CHICAGO**, Mdl. 810C, Air Trip Mechanical Clutch, Front Operated Manual Back Gauge, D.C. Vari-Drive #6979

**90 Ton X 12' CHICAGO**, Mdl. 1012L, Air Trip Mechanical Clutch, Light Curtains, Power Ram Adjustment with Indicators #9722

**240 Ton x 16' STEELWELD**, Mdl. H3 1/2-12 (M), Mechanical Clutch & Brake, Power Ram Adj.#4273

## **BRAKES, PRESSES, N/C & CNC**

**17 Ton x 4' DI-ACRO**, Hydra-Mechanical, Mdl. 17-4, Hurco model 5C CNC Back Gauge (1989) #8172

**40 Ton x 8' WYSONG**, Hydra-Mechanical, Mdl. H-4096, Hurco 5C, 2 Axis CNC Back Gauge, Manual Ram Adjustment, With Indicators(1989) #8078

**55 Ton x 6' AMADA** Hydraulic, Mdl. RG- 50, NC9EX II, 3 Axis CNC Back Gauge, 59.84" Between Housings (1998) #9287

**55 Ton x 4' LVD** Hydraulic, Mdl. 55 BH 04 MNC, LVD Model MNC 90, 6 Axis CNC Back Gauge, Remote Dual Palm Control Stand (1990) #9327

**88 Ton x 8' AMADA** Hydraulic, Mdl. FBD- 8025E, Amada NC9- EX II CNC Back Gauge (3 Axis), Dual Foot Pedal Control (1997) #9559

**88 Ton x 8' ADIRA**, Mdl. QHA-8025, Automec 2000 2 Axis CNC Back Gauge, 81" Bh(1999) #9811

**90 Ton x 8' CHICAGO**, Mdl. 68L, Air Clutch & Brake, Hurco IV CNC Back Gauge, 2 Speed Ram #6875

**90 Ton x 10' CINCINNATI**, Hydraulic, Mdl. 90AS-8, 2 Axis CNC Backgauge, Curtains, Dirlled & Machines for Flanges, 8'6" BH(1981) #9589

**90 Ton x 6' WYSONG**, Mdl. 90-4, DRC CNC Back Gauge, Air Clutch & Brake, Drilled for Flanges, Power Ram Adjustment(1980) #5775

**100 Ton x 10' DI-ACRO** Hydra Mechanical CNC, Hurco Autobend 7 CNC Back Gauge, Curtains, Motorized Ram Adjustment With Indicators #8683

**110 Ton x 10' AMADA** Hyd., Mdl. FBD-1030F, NC9-F 7 Axis CNC Back Gauge w/ CRT(1991) #8553

**175 Ton x 13' Adira**, Mdl. QHD-15040, Modeva 10 4 Axis CNC Back Gauge, Remote Dual Foot Pedal Control, 124" Between Housings(2004) #9810

**230 Ton x 12' CINCINNATI** Hydraulic, Mdl. 230CB10, Hurco 5C CNC Back Gauge, Drilled & Machined for Flanges, NO PIT REQUIRED! (1989) #9562

**120 Ton x 10' KOMATSU** HYD., Mdl. PHS110X310, Komatsu Model Kpaps III, 3 Axis CNC Back Gauge, Automatic Bed Crowning, Motorized Depth Adjustment (1992) #8542

**140 Ton x 10' WYSONG** Hydraulic, Mdl. MTH140- 120, Automec 2 Axis CNC Back Gauge, Tonnage Control Valve, (1999) #9636

**11 Ga. x 10' RAS** CNC Hyd. Folding Machine, Mdl. 74-30, Reinhardt System 9000, "L" Shape Back Gauge, Extra Tooling (1996) #8724

## **BRIQUETTERS**

**3.5" ARS** Metal Chip Briquetting System, Mdl. RST- 1000, 3,000 Lbs./ Hour, Integrated Fluid Collection Pan & Pumping System (2007) #9820

## **CUT OFF, PRESS TYPE**

**50 Ton AIRAM** Mdl. 3562 (1980) #9175

## **DEBURRING MACHINE**

**5.5 Cubic Feet TIMESAVERS** Mdl. HZ-160, Auto Separator (1991) #8569

## **DRILLS, GUN & HORIZONTAL**

**3/4"x18" ELDORADO** Mdl M7419, high pressure coolant system, large assortment Tooling #9769

## **FORKLIFTS**

**4,000 LBS. DREXEL** Swing Mast, Mdl. R40SL- L, Side Swing Mast for Lifting pallets In Small Spaces, Side Shift, Auto, Propane, Hard Tires #9465

## **GRINDERS BELT**

**37" TIMESAVER** Wet Belt Grinder, Mdl. 137-HDMW, Paper Filter Cool. Sys., Air Knife Dryer (1990) #7977

**52"TIMESAVER** Belt Grinder (Top/Bottom)(Wet), Mdl. 252-2MWBT, Paper Filter Cool. Sys.(1997)

## **GRINDERS, CYLINDRICAL UNIVERSAL**

**12" x 40" TOYOTA** Mdl. GUP 32 x 100, Wheel Dresser, Clint.(1984) #9464

**13" x 30" OKUMA** Mdl. GCU 300-750, Plunge, ID Attachment, #6402

## **GRINDERS SURFACE N/C & CNC**

**6" x 18" BRIDGEPORT** Harig E- Z Surf, Mdl. 618 E- Z SURF, Bridgeport E- Z Surf 2 Axis PC Based Programmable Control, MDI- Setup-Tech-Program & Edit, (1997) #9765

## **GRINDERS, SURFACE, RECIPROCAL (HORIZONTAL)**

**12" x 24" OKAMOTO** Mdl. ACC- 1224- DX, 12" x 24" Electro Magnetic Chuck & Control, Coolant System & Splash Guard (1999) #9730

## **GRINDERS, SURFACE, ROTARY**

**42" BLANCHARD** Mdl. 18-42, Electromagnetic Chuck & Control #6942

## **GRINDERS, TOOL & CUTTER**

**#MT Cincinnati-Milacron** Tool & Cutter Grinder, Mdl. MT, (1984) #9827

## **HONES, HORIZONTAL & VERTICAL**

**0.060"- 3.750" Sunnen** Power Stroker Hone, Mdl. MBC-1802, Power Stroke Adjustment #8686

## **IRONWORKERS**

**66 Ton MUBEA** Hydraulic, Mdl HSPN500, punches & dies, foot pedal #9757

## **LASERS**

**2,000 Watt AMADA** Pulsar CNC Laser Cutting System, Mdl. Pulsar 2415 A3-XL,Fanuc 160i- L Ctrl., Cooler, 2,000 Watt Resonator (2000) #9039

## **LATHES, CNC**

**24" x 64" HES/TOYODA** CNC Turning Center, Mdl. 600 HES CNC, Fanuc GN10 Controls, Programm-able Hydraulic Tailstock, 15" 3-Jaw Chuck(1987) #5528

## **LATHES, ENGINE**

**18"/27" x 120" MAZAK** Mdl. 18120,Acu- Rite III 2 Axis DRO, 3 Jaw Chuck, Steady Rest, 3 1/8" Bore, Coolant #9667

**21"/29 x 80" WHACHEON**, 3 & 4 Jaw, Steady. Rest, Face Plate #8814

**21"/ 30" x 120" TIMESAVER**, Mdl. 2113 x 120, Acu- Rite Turnmate 2 Axis Digital Readout System, 3 Jaw, Steady Rest, Follow Rest, Turret Bed Stop, Coolant System #9668

**24"/ 31" x 60" Mori Seiki**, Mdl. 1500 G, 16" 4 Jaw Chuck,Steady Rest, Tool Post, Trav-A-Dial On Apron, Coolant #9847

**25"/34" x 80" NARDINI**, Mdl. SZ2580T, 3 & 4 Jaw, Taper Att. (1989) #8866

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**25" /34" x 60" NARDINI**, Mdl. SZ 2560T, 4 Jaw, Tool Post #8965

**25" /34" x 60" NARDINI**, Mdl. SZ- 2560T, DRO, 3 & 4 Jaw, Taper Attach. #8969

**25" x 10" POLAMCO** Wafum, Mdl. TUR- 63A- 3000, 3 & 4 Jaw, Taper Attach., Stdy. Rst., KDK Tool Pst., Clint., Rapids #9488

**28" x 50" SYDNEY**, Mdl. 2550, 24" 3 Jaw Chuck, 4 Jaw, DC Variable Drive & Control #9400

## LATHES, SECOND OPERATION

**9" x 16" HARDINGE**, Mdl. DV- 59, Bed Turret, Collet Closer, Production Slide, 3 Jaw #9197

## MACHINING CENTER, VERT., CNC

**19" x 14" x 11" PRATT & WHITNEY** CNC Fanuc Tape Drill Mate, Mdl. Fanuc Tape Drill Mate, Fanuc OM CNC Ctrl., Rigid Tapping, Tooling(1987) #9170

**30" x 16" x 20" HAAS**, Mdl. VF- 2, 4th Axis, Chip Auger (1998) #9551

**30" x 20" x 20" CINCINNATI** Milacron, Mdl. Arrow 750, (1995) #8329

**40" x 20" TREE**, Mdl. VMC 1050/24, 24 ATC, Dynapath Ctrl.(1994) #6798

## PRESSES, HIGH SPEED PROD.

**22 Ton x 5/16" -1 1/2" Stroke BRUDERER**(4 Post), Mdl. BSTA-22E, 100-1800SPM, Bruderer Mdl. BBV 190/85 Precision Roll Feed, P.A. Ind.Mdl SRWD-2-LC Double Coil Reel (1992) #7245

## PRESSES, HYDRAULIC

**75 Ton x 18" MULTIPRESS**, Mdl. F3Q75- 30, Lite Curtain, Dig. Prog. Ctrl, Lite Curtains (1998) #9359

**100 Ton x 22" BEATTY**, 97 1/2"x 48" Bed #3680

**110 Ton x 10" CINCINNATI** Progressive Punch Press, Mdl. 110-OBS, Dual Palm Butons, Programmable: Speed Change, Top Stop, Bottom Stop/Reverse, Stroke Length (1985) #5124

**300 Ton x 10 1/2" WATSON STILLMAN**, Air Cushion, 28" x 30" Bed #1301

**500 Ton K.R. WILSON**, Mdl. SIDE-PLATE, #5632

## PRESS, MOLDING

**300 Ton x 18" HULL** (4 Post Type), Mdl. 359C-300T, Auto Cycle & Manual Control, Cure Cure Timers, (2) Water Cooled Heated Platens#4979

## PRESSES, O.B.I., BACK GEARED SINGLE

**60 Ton x 6" BLISS** Gap Mdl. C60B, Air Clutch & Brake, 35" x 33" Bed #5883

**110 Ton x 6" Bliss** Mdl. C110, Air Clutch & Brake, Air Counter Balance on Ram, 42" x 27" Bed#5673

**121 Tons AIDA**, Mdl. PP-XGC-100SU(1), Air Clutch & Brake #4965

**200 Ton x 4" FERRACUTE**, 34" x 58" Bed, A/C & Brake #1922

## PRESSES, O.B.I., FLYWHEEL

**25 Ton x 2.9" HIDAKA OBS**, Mdl. Mark 25, shadow IV light curtain, dual counter balance (1986) #8142

**35 Ton BLISS OBI**, Mdl C-35, air trip mechanical clutch, T-slotted bolster #8220

**45 Ton x 7" FEDERAL**, Mdl 45, 28"x18" bed, air clutch & brake, dual palm control (1984) #8148

**60 Ton x 6" NIAGARA**, Mdl AA4, 32"x21" bed, Air Clutch & Brake,Air Counter Balance #5875

**60 Ton x 4" NIAGARA OBI**,Mdl M60, air clutch & brake, dual palm control, cushion #7339

**60 Ton x 6" NIAGARA**, Mdl. AA4, 32" x 21" Bed, A/C & Brake #5875

## PRESSES, STRAIGHT SIDE DOUBLE CRANK

**75 Ton x 4" HEIM**, Mdl. S2-75, A/C & Brake, Ctr. Balances, Curtains, Rolling Bolster, 75 SPM #4872

**100 Ton x 6" ROUSSELLE**, Mdl. 10S40, A/C & Brake, Curtains, Pwr. Ram Adj., Counter Bal. #8562

**200 Ton x 8" BLISS** Twin Drive, Mdl. SC2-200-96-48, 96" x 48" Bed, 28" Shut Height, Tie Rod Construction (1973) #7252

## PUNCHES, SINGLE END

**88 Ton PIRANHA**, Hydraulic, mdl SEPP88, electric foot pedal, 9" throat, 11"x38" table size, 1 1/16" thru 1" max hole size (1995) #9783

## PUNCHES, TURRET, CNC

**33 Ton AMADA** Vipros 345, Mdl. Vipros 345, Fanuc 04PC CNC Control, Hydraulic Clutch, Brake, and Ram, (2) Auto Indexing (1989) #8135

## ROLL FORMERS

**9 Stand ARDCOR** Mdl SF Tooled For 1" Seam Lock Steel Tubing, Mdl. SF, Cut-Off #5096

**18 Stand LOCKFORMER** Duplex, Mdl. 18D, #8087

## ROLLS, ANGLE PIPE & TUBE

**4.72" Herkules** Power Angle Roll, Mdl. B0232K, Power Top Roll Adjustment, Material Support Rollers, Tooling (1968) #9816

## ROLLS, PLATE BENDING, INITIAL & DOUB. PINCH, PYRIMID

**12 Ga x 6" WEBB REED** Initial Pinch Power Roll, Mdl 506, Power Rear Roll Adjustment, Air Drop End, Brake Motor #9753

## ROUTERS

**48" x 96" KOMO**, 3 Axis CNC, Mdl. VR804TT, Fanuc OM CNC Control,7,446 Hrs, 18,000 RPM(1996) #8212

## SAWS, HORIZONTAL BAND

**12.75"x11" HEM** Automatic, mdl H100A, Automatic bar feed w/ multi indexing up to 240", hold down bar bundle cutting, power head rise & fall (1990) #9780

**14"x16" HEM** Automatic, mdl H-1200A, automatic bar feed w/h multi indexing to 240", hold down bar bundle cutting, power head rise & fall (1988) #9781

## SHEARS, POWER SQUARING (GAUGES)

**10 Ga. x 6" CINCINNATI** Hydraulic, Mdl. 135HSx6, Front Operated Programmable Digital Micro Computer Back Gauge, Supports(1990) #9391

**10 Ga. x 10" CINCINNATI**, Mdl. 1010, Front Operated Power Back Gauge With Indicator, Magnetic Sheet Supports, Auto Lube System #9515

**10 Ga. x 10" HOAN ENERGOL** Hydraulic, Mdl. CHE 3000/6, Front Operated Power Back Gauge W/ Indicator, Power Knife Clearance Adj. (1974) #9049

## SHEARS, POWER SQUARING (INCHES)

**3/16" x 8" LODGE & SHIPLEY**, Mdl. 0308, Front Operated Power Back Gauge with Indicator Air Clutch, Hydraulic Hold Downs #8433

**1/4" x 4" Wysong**, Mdl. 425, Front Operated Manual Back Gauge W/ Indicator, Auto Lube, #9844

**1/4" x 10" NIAGARA** Clearing, Mdl. IF- 10 1/4 II, Niagara MPC 2100 Programmable Digital Front Operated Power Back Gauge(1995) #9724

**NIAGARA 1/4" x 10"**, Mdl. SS- 10- 1/4, MPC2100 Programmable Digital Front Operated, Creonics Panelgauge 092 Programmable Digital Front Gauge (1986) #9581

**1/4" x 8" CINCINNATI**, Mdl. 1808, Front Operated Power Back Gauge With Indicator, Front Supports, Dual Counter Balance #9673

**1/4" x 10" HACO** Atlantic HYD., Mdl. HDE-1014, SP8 Digital Front Operated Programmable Power Back Gauge, Quick Blade Clearance Adjustment, Programmable Rake Angle (2005) #9458

**3/8" x 6" CINCINNATI**, Mdl. 2506- R, Front Operated Power Back Gauge With Indicator, Square Arm, Supports, Dual Counter Balance #9719

**1/2" x 10" HTC** Hydraulic, Mdl. 500- 10A, Front Operated Power Back Gauge, Front Plate Support, 40 H.P. #9691

**1/2" x 12" NIAGARA**, Mdl. 1012, Rear Operated Manual Back Gauge, Front Supports, All Above Ground. Low Profile Machine #7092

**3/4" x 10" HTC** Hydraulic, Mdl. 750- 10 SRHC, Front Operated Power Back Gauge With Indicator, Square Arm (Rebuilt In 1998) #9705

**3/8" x 16" PACIFIC**, Mdl. 375 R, Front Operated Power Back Gauge, Power Rake Angle Adjustment, 16" Squaring Arm-Right Hand #4260 (REDUCED)

## SLITTERS & SLEAR LINES

**16 Ga. x 4" PRECISION** Iowa Econo Line, Mdl. ESLR- 4816, 10,000 Lb. Hydraulic Coil Reel, Feeder/Straightener, Slitter, Shear (2004) #9639

## VIBRATORS, (INCLUDING VIBRATORY FINS)

**15 Cu. Ft. ALMCO** Vibratory Finishing Mill (Bowl Type), Mdl. OR 15, Slurry Pump, Sound Encloser#9194

## WELDERS, SPOT

**SCIAKY** 150 KVA x 60" (Press Type), Mdl. PMCO3STK-150-60, Solid State

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